Digital + Cad-Cut Materials Reference Chart

	100% cotton	100% polyester	Poly/cotton blends	Elastan	Nylon	Leather	Sublimated Polyester	OekoTex certified	VEGANOOK	Temperature	Pressure	Time (sec.)	Peel Carrier
SISER® Digital Printing Heat Transfer Reference													
COLORPRINT™	✓	✓	✓						✓	150°C	medium	15	hot
COLORPRINT™ EXTRA		✓			✓	✓				165°C	medium	15	warm
COLORPRINT™ NEW M	✓	✓	✓						✓	165°C	medium	15	hot
COLORPRINT™ PU	✓	✓	✓					✓	✓	155°C	medium	15	hot
COLORPRINT™ PU EXTRA		✓			✓	✓		✓		155°C	medium	15	hot
HI-5 PRINT	✓	✓	✓					✓	✓	120-150°C	high	5	hot
SOFT PRINT COLOR	✓	✓	✓	✓				✓	✓	155°C	medium	15	hot
SOFT PRINT 3.0*	✓	✓	✓	✓	*white or light coloured fabrics				✓	155°C	medium	15	hot
CRYSTAL*	✓	✓	✓		*white or light coloured fabrics				✓	150°C	medium	10	cold
SUBLITHIN™ MATT LT							✓	✓	✓	135°C	medium	15	hot
DIGIBRICK™	✓	✓	✓					✓	✓	155°C	medium	25	hot
SPARKLEPRINT™	✓	✓	✓					✓	✓	155°C	medium	15	hot
S-PRINT	✓	✓	✓	✓				✓	✓	120-150°C	medium	5 - 10	hot
JETFLOCK SOLVENT	✓	✓	✓						✓	180°C	medium	15	hot/cold
EASY SUBLI™	✓	✓*	✓		*white or light coloured polyester			✓	✓	155°C	medium	15	hot

Please test for compatibility on your garment, before committing to production because not all garments are created equal.

Oeko-Tex Standard 100 means:
This product has been independently lab tested and is Phthalate & Lead Compliant and is safe for application on children's products.

VEGANOK means:
This product does not require the use of animal-derived materials.

This document can be subject to variations. Updated versions are available on www.siser.com.
For further information, please contact our sales office: info@siser.it

Siser s.r.l.
Viale della Tecnica, 18
36100 Vicenza - Italy

Tel. +39 0444.287960
Fax +39 0444.287959
info@siser.it
www.siser.com

r.e.a. vi 171856
reg. imp. vi n° 14971
c.s. € 103.300 i.v.
p.iva 01591490246

Siser Heat Transfer Vinyl®

SISER® Heat Transfer Cut Materials Reference

	100% cotton	100% polyester	Poly/cotton blends	Elastan	Nylon	Leather	Sublimated Polyester	OekoTex certified	VEGANOOK	Temperature	Pressure	Time (sec.)	Peel Carrier
Blackboard™	✓	✓	✓					✓	✓	135°C	medium	15	hot/cold
Brick™/Brick™ Glossy	✓	✓	✓					✓	✓	155°C	medium/high	25	cold
Brick™ 600	✓	✓	✓					✓	✓	155°C	medium/high	25	cold
EasyPatterns™	✓	✓	✓					✓	✓	155°C	medium	15	hot/cold
Foil	✓	✓	✓					✓	✓	135°C	medium	15	hot
Glitter	✓	✓	✓					✓	✓	160°C	medium	15	hot/cold
Hi-5	✓	✓	✓	✓				✓	✓	120-150°C	high	5	hot/cold
Holographic	✓	✓	✓						✓	155°C	medium	15	cold
Metal	✓	✓	✓						✓	150°C	medium	10	cold
P.S. Film – EasyWeed™	✓	✓	✓					✓	✓	150°C	medium	15	hot/cold
P.S./EasyWeed™-Adhesive	✓	✓	✓						✓	150°C	medium	5	hot/cold
P.S. Electric – EasyWeed™ Electric	✓	✓	✓					✓	✓	150°C	medium	15	hot/cold
P.S. Film Extra – EasyWeed™ Extra		✓			✓	✓		✓		160°C	medium	15	hot/cold
P.S. Lumen - Glow In The Dark	✓	✓	✓						✓	150°C	medium	15	hot/cold
P.S. Metallic	✓	✓	✓						✓	160°C	medium	15	cold
P.S. Perfor	✓	✓	✓					✓	✓	150°C	medium	15	hot/cold
P.S. Soft	✓	✓	✓	✓				✓	✓	155°C	medium	15	hot
P.S. Stretch – EasyWeed™ Stretch	✓	✓	✓	✓				✓	✓	160°C	medium	20	hot
P.S. Subli LT– EasyWeed™ Sub Block							✓	✓	✓	135°C	medium	15	hot/cold
Sparkle	✓	✓	✓					✓	✓	155°C	medium	15	hot/cold
Stripflock™ Pro	✓	✓	✓					✓	✓	155°C	medium	15	warm
Twinkle	✓	✓	✓						✓	150°C	medium	15	cold
Thermoreflex™ Extra		✓			✓	✓		✓		160°C	medium	5 + 10	warm
Thermoreflex™ Silver	✓	✓	✓					✓	✓	155°C	medium	5 + 10	warm
Thermoreflex™ Color	✓	✓	✓					✓	✓	155°C	medium	5 + 10	warm
Thermoreflex™ 2000	✓	✓	✓					✓	✓	155°C	medium	5 + 10	warm
Vernice	✓	✓	✓						✓	150°C	medium	15	cold
Videoflex™	✓	✓	✓					✓	✓	150°C	medium	15	cold
Videoflex™ PU	✓	✓	✓						✓	150°C	medium	15	cold

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